

**State of Arkansas
OFFICE OF STATE PROCUREMENT
1509 West Seventh Street, Room 300
Little Rock, Arkansas 72201-4222
501-324-9316**

ADDENDUM 2

TO: Vendors Addressed
FROM: John Leverett
DATE: 2/7/2017
SUBJECT: SP-17-0061, Welding Equipment and Supplies

The following change(s) to the above-referenced Invitation for Bid have been made as designated below:

- ☒ Change of specifications
- ☐ Additional specifications
- ☐ Change of bid opening time and date
- ☐ Cancellation of bid
- ☐ Other

BID OPENING DATE AND TIME WILL REMAIN THE SAME: February 15, 2017 at 3:00 p.m. Central Time

Page 6, 1.16 AWARD CRITERIA

Delete:

Award **shall** be made on an **ALL OR NONE** basis to the responsive, responsible bidder meeting minimum specifications with the lowest **Extended Price Grand Total** for all items on the Official Bid Price Sheet. Consideration will be given only to those who bid all line items.

Bids must meet or exceed all defined specifications. Bids must meet all terms and conditions of this Invitation for Bid and the laws of the State of Arkansas.

Replace with:

Award **shall** be made by line item to the lowest responsive, responsible bidder meeting minimum specifications.

Bids must meet or exceed all defined specifications. Bids must meet all terms and conditions of this Invitation for Bid and the laws of the State of Arkansas.

Page 7, SECTION 3 – WELDING EQUIPMENT & SUPPLIES SPECIFICATIONS

Delete:

All welding equipment and supplies shall be new and unused.

Item 1

MIL907510001, Miller® Trailblazer® 325 engine drive welder machine, with gasoline engine or approved equal
2 cylinder 25 HP Kohler® engine or approved equal
10500 W continuous auxiliary power, 12 ga capacity and 325 A output
12000 W peak auxiliary power for air carbon arc, DC TIG, flux cored, MIG, pulsed TIG, stick, cutting and gouging process
Power source
Reversed generator airflow
Solid and flux-core wire modes
XX18, XX10 and gouge stick modes
TIG pulse, designed for low heat welding such as out-of-position welding, thin metal welding and stainless steel welding
Auto-Stop, feature allows arc to be broken without loss of shielding gas
Auto-Crater, ramps down current at the end of the weld to crater-out without use of a remote control

Replace with:

**All welding equipment and supplies shall be new and unused.
Vendor must be authorized dealer of the brand they bid.**

Item 1

Gasoline Engine Drive Welder
Minimum of 23 Horsepower Kohler gasoline engine
Minimum of 9,500 W continuous auxiliary power, and 10,500 W peak auxiliary power
Minimum of 12 gallon fuel capacity
Minimum of 305 amps welding output
Must be able to handle Stick, DC TIG, flux cored, MIG and air carbon arc gouging processes.
Application must include but are not limited to, structural steel work, maintenance and repair, construction and service truck fabrication, sheet metal and pipe welding.

Delete:

Item 2

MIL907512001, Miller® Trailblazer® 325 EFI Kohler Welder Machine/Generator with Excel Power or approved equal
Auto-speed technology
10 degree skewed rotor and wave filter technology
Reversed airflow generator packaging
Generator provides three TIG welder machine modes
Two wire modes and TIG welder machine pulse mode for out-of-position welding
Welder can process MIG, DC TIG, pulsed TIG, flux cored, air plasma cutting and gouging with optional spectrum models and air carbon arc cutting and gouging
Kohler gasoline engine with 25 HP twin-cylinder, four-cycle overhead valve or approved equal

Replace with:

Item 2

Electronic Fuel Injection Welder
Minimum of 23 Horsepower Kohler gasoline engine with Electronic Fuel Injection
Minimum of 9,500 W continuous auxiliary power, and 12,000 W peak auxiliary power
Minimum of 12 gallon fuel capacity

Minimum 305 amps welding output

Must be able to handle Stick, DC TIG, flux cored, MIG and air carbon arc gouging processes.

Application must include but are not limited to, structural steel work, maintenance and repair, construction and service truck fabrication, sheet metal and pipe welding.

Delete:

Item 3

MIL907498001, Miller® Bobcat™ 225 engine drive welder machine or approved equal

Two cylinder 23 HP Kohler® gasoline engine or approved equal

Front panel maintenance display

Manufactured to exceed requirement for extreme working conditions

Features armor doors to protect the weld studs and receptacles as required by OSHA and CSA for jobsite safety

Center frame is integrated with lift hook for long durability

Peak power is usable for maximum generator loads such as plasma cutting, Millermatic® MIG Welder Machines and motor starting or approved equal.

The engine is rotated towards the front to create more airflow and operate cooler and more efficiently.

10 degree skewed rotor design

Reversed generator airflow

Accu-Rated™ feature which produces a usable peak power in just 30 sec. or approved equal

Replace with:

Item 3

Gasoline Engine Drive Welder

Minimum of 23 Horsepower Kohler gasoline engine

Minimum of 9,500 W continuous auxiliary power, and 10,500 W peak auxiliary power

Minimum of 12 gallon fuel capacity

Minimum of 250 amps welding output

Must be able to handle Stick, DC TIG, flux cored, MIG and air carbon arc gouging processes.

Application must include but are not limited to, structural steel work, maintenance and repair, construction and service truck fabrication, sheet metal and pipe welding.

Delete:

Item 4

MIL951117, Miller® Syncrowave® 250 DX TIG Welder Machine or approved equal

Adjustable balance control to clean and remove oxides

Welder featuring Syncro Start™ selects soft, standard, and hot TIG starts for welding based on application, lead lengths, and tungsten size or approved equal.

Welder features dual inline high-frequency points that provide intense high frequency for arc starting and stabilization.

Pulsed TIG control that lowers heat input into the part and reduces warping as well as distortion.

Digital welding meters display amperage and voltage to view actual and preset values.

Last procedure recall simplifies the changeover of syncrowave back and forth from aluminum TIG to stainless TIG to stick welding.

Square wave output with AC balance control features adjustable penetration and cleaning action while increasing arc stability on aluminum alloys.

Stick welding features adaptive Hot Start™ that provides good arc strikes without sticking or approved equal.

TIGRunner™ system with Coolmate™ 3X cooler ensures flow of coolant and increases productivity or approved equal.

Tilted operator interface

Arc timer/cycle counter records actual welding time and number of arc starts.

Square wave technology improves your weld quality and makes TIG welding easier.

Welder featuring AC square wave welding current automatically removes the layer of oxide for producing high quality welds.

Syncrowave compensates for power fluctuation without changing welding parameters or approved equal.

Easy load dual cylinder rack minimizes cylinder lifting.

Unit utilizes an input power of 208/230/460 V and works with 50/60 Hz single phase input to perform AC TIG, air carbon arc, DC TIG, pulsed TIG, stick, TIG, cutting and gouging.

Running gear

Integrated Cool mate™ 3X cooler or approved equal, 4 gal of coolant

RFCS-14 HD remote foot control or approved equal

25' Weld craft® WP20 water-cooled torch, AK4C torch accessory kit, 15' 1/0 work cable with clamp, style connection kit, 12' rubber gas hose, Smith® HM2051A-580 regulator/flow meter and torch cable cover or approved equal.

Output range of 3 - 310 A for precision metal fabrication, aerospace, automotive applications, ship building, maintenance, repair, light and heavy manufacturing.

Replace with:

Item 4

TIG Welder Unit

250 amp TIG Welder unit with input power of 208/230/460 Volts.

Single phase 50/60 Hz input

Precision Starting with digital welding meters to display amps and voltage values.

Square wave output with AC balance control features adjustable penetration and cleaning action while increasing arc stability on aluminum alloys.

Package to include : water cooler, coolant, storage for supplies, minimum 15' work cable with clamp, remote foot control, water cooled torch kit with minimum 25' cable, minimum 10' gas hose, regular/flow meter, and torch cable cover.

Delete:

Item 5

MIL951314, Miller® XMT® 350 CC/CV 1/3-Phase Multi-process Welder Machine has inverters with built-in features or approved equal

MIG runner cart and cylinder rack, S-74D wire feeder or approved equal

Bernard® Q™ gun and regulator/flow gauge with hose or approved equal

Unit operates at voltage rating of 208 - 575 V with frequency of 60 Hz.

Welder provides 34 A of welding output at 60% duty cycle

Large diameter electrodes common in construction applications.

Replace with:

Item 5

Multi-Process Welder Machine Package

350 Amp CC/CV 1/3 Phase Welder Machine

Minimum Voltage Rating 208-575 V

60 Hz Frequency

Provides at least 350 amp of welding output at 60% duty cycle

Package to include: Cart with cylinder rack, drive roll wire feeders, 350 Amp MIG welding gun, regulator/flowmeter with gas hose

Delete:

Item 6

MIL259485, Miller® Digital Elite™ Vintage Roadster Welding Helmet or approved equal, 4 modes of digital versatility for welding and cutting applications.

Modes include weld mode ranging from 8 - 13, cut mode ranging from 5 - 8, grind mode is 3.5, X-mode ranging from 8 – 13 or approved equal.

Auto-on/off power control triggers lens at the strike of an arc.

Digital controls to adjust mode and settings

Lightweight welding helmet with nylon construction, 9.22 sq.in large viewing area
5 A rating, 4 arc sensors, solar assisted lithium batteries, a helmet bag, replacement 5 outside and 2 inside cover lenses.
It works with a switching speed of 1/20000.
Welding conforms to ANSI Z87.-2003 standards.

Replace with:

Item 6

Welding Helmet
3.81" x 2.62" lens size.
8-13 auto darkening lens
4 arc sensors
5 amp and below TIG rating
Adjustability settings for fit and comfort
To include at least 5 outside cover lenses, at least 2 inside cover lenses, helmet bag and lithium batteries

Delete:

Item 7

MIL130831, Miller® Spoolmatic® 30A 250 A Spool Gun with 30' cable assembly or approved equal
Built-in gas valve with 2-stage trigger for gas pre-flow
Gun handle to adjust wire speed
Spool canister that rotates at 180 deg.
Reversible drive and Fastip™ or approved equal

Replace with:

Item 7

250 Amps Air Cooled Spool Gun
For MIG Wire size .035" – 1/16"
Cable length of at least 30 ft
Spool canister that rotates 180 degrees
Reversible drive roll
Wire speed of at least 70-875 in/min

Delete:

Item 8

MIL300923, Miller® Front Mount Field Remote Oil Drain and Filter Kit designed to use with gas Bobcats or approved equal
Unit provides easy service when engine drive is mounted in tight spotsIL300923

Replace with:

Item 8

Front Mount Remote Oil Drain and Filter Kit
For use with Welder/Generators

Delete:

Item 9

MIL951582, Welder Suitcase X-Treme portable 8VS 14-48VDX/110 MAX OCV 330 AMP at 60% Duty Cycle Solid-Flux-Cored Wire 8" Max Spool with Bernard Q300 gun and meters or approved equal

Replace with:

Item 9

Portable Enclosed (suitcase) volt sensing wire feeder.
Max spool capacity of 8"
For use with solid or flux-cored wire
Includes 15' 300 amp MIG gun
Digital meters that can be read in direct sunlight.

Delete:

Item 10

PRF26V-12R, TIG Torch PKG 200A A/C Valve, 12.5' 1-piece rubber power cable or approved equal

Replace with:

Item 10

200 Amp air-cooled hand-held TIG torch package
Minimum 12.5' power cable length
70 degree head
Gas control valve
TIG rod size of .020" – 5/32"
8 ½ " torch length
1 1/4 " Handle

Delete:

Item 11

WCPWP-26V-12-R, Weldcraft® A-200 200 A TIG Torch Package or approved equal
12.5' cable length with 70 deg. head and gas control valve
Air-cooled TIG Torch Package with electrode size of 0.020" - 5/32", 8 1/2" torch length, 1 1/4" handle dia. includes light and balanced TIG Torch Body, long back cap, ribbed handle and 12.5' rubber jacketed power cable.
Heavy-duty copper construction and air-cooled capability

Replace with:

Item 11

200 Amp air-cooled hand-held TIG torch package
Minimum 12.5' power cable length
70 degree head
Gas control valve
TIG rod size of .020" – 5/32"
8 ½ " torch length
1 1/4 " Handle

Delete:

Item 12

PRF45V62, TIG Adapter power cable 45V62 Profax or approved equal

Replace with:

Item 12

Power Cable Adapter
5/8" – 18RH thread for gas hose
7/8" – 14RH thread for power cable

Delete:

Item 13

WCP45V62, Weldcraft® Gas Power Cable Adapter or approved equal
For use with 26 series air-cooled TIG torches.
Unit adapts TIG torch to welding machines with standard 1/2" threaded output stud.

Replace with:

Item 13

Gas Power Cable Adapter for Air-Cooled Torch
Standard 1/2" threaded output stud

Delete:

Item 14

RAD 64003493, Radnor® Black 1/0 Flex Welding Cable with EPDM rubber insulation or approved equal
Must meets or exceeds all industry specifications for general-purpose welding applications.
600 V Rated cable with operating temperature range of -50 to 105 deg. C
EPDM reel

Replace with:

Item 14

Black 1/0 flexible welding cable
Rubber insulation
Up to 600 voltage
Covers temperatures from -50 degrees Celsius to 105 degrees Celsius

Delete:

Item 15

TWE9110-1180, Tweco® WeldSkill® 200 A Electrode Holder or approved equal
Designed for 2/0 cable size accommodates thru 5/32" electrode
Electrode holder made of brass alloy

Replace with:

Item 15

200 Amp Electrode Holder for 2/0 Cable
Accommodates thru 5/32" electrode

Delete:

Item 16

TWE9520-1105, Tweco® Twecolugs® 225 A Solder Power Cable Lug or approved equal
Designed for 1 thru 2/0 welding cable size with 17/32" stud hole
Solder cable lug with 0.559" ID solder socket

Replace with:

Item 16

225 Amp Power Cable Lug for #1 2/0 welding cable
17/32" stud hole

Delete:

Item 17

RAD64002102, Radnor® EG Series Ground Clamps or approved equal

Replace with:

Item 17

300 Amp Steel Ground Clamp
Can fit cable size #1 and #2

Delete:

Item 18

TDC1-1130-1, Thermal Dynamics® Cutmaster® True™ Series 82 Air Plasma Cutter with a maximum cutting thickness of 1 1/2", an input of 208 - 230 V, single phase, 50/60 Hz, and has an output of 20 - 80 A or approved equal
Cutter with a recommended cutting capacity of 3/4", a pierce rating of 5/8" and can be used for heavy fabrication, manufacturing and contractors.

Unit will have an amperage draw of 72 A at 230 V and include a power supply, 20' lead, SL60 torch with a 75 deg. head, 10' input power cable without plug, work cable and clamp, spare parts kit, and an operating manual.

Cutter will measure minimum 15" X 12" X 24", have an air pressure of 70 psi with a 6.7 cfm flow and offer a duty cycle of 40% at 80 A, 60% at 65 A, and 100% at 55A.

Guard bar will secure the power supply for durability and facilitates easy transportation

Front panel of the cutter will feature all the controls and the color coded LEDs that denote pressure status and setup errors.

Cutter with a 60 A drag tip and the trigger latch to reduce the hand fatigue during long cuts

Cutter with multiple voltage design that facilitates operation from 208 - 480 V and the storage compartment for storing spare parts and consumables

1 Torch with ATC disconnect

Autopilot restart

Cutter with hand torch switch or hand pendant control

Replace with:

Item 18

Air Plasma Cutter

Maximum Cutting Thickness of 1 ½", Input of 208-230 V, single phase, 50/60 hz, and an output of at least 20-80 amp. Recommended cutting capacity of ¾", a pierce rating of 5/8" and can be used for heavy fabrication, manufacturing and contractors

Includes power supply, minimum 20' lead, hand torch with 75 degree head, 10' input power cable without plug, work cable and clamp, spare parts kit and operating manual.

Delete:

Item 19

VIC 0384-2041, Victor® Journeyman II™ CGA-540/510 Heavy-Duty Acetylene Welding and Cutting Outfit or approved equal will cut up to 3/4" or 8" with optional tips, and weld up to 1/2" or 3" with optional nozzles.

Size 2 welding nozzle, series 1 cutting tip, 20' X 1/4" T-grade hose, CA 2460 cutting attachment with 90 deg. head angle as well as 315FC torch handle with inbuilt flashback arrestors and check valves

Striker/tip cleaner and soft-sided shade 5 goggles for added safety and protection

ESS4-15-510 fuel gas regulator and ESS4-125-540 oxygen regulator or approved equal

The Edge™ series regulators made from durable zinc-aluminum alloy are included with a forged brass body, stainless steel bolts, pressure adjustable, and a housing cap or approved equal

Replace with:

Item 19

Heavy Duty Cutting, Heating and Welding outfit

Includes Acetylene Regulator, Oxygen Regulator, torch handle with built-in flashback arrestors and check valves, cutting attachment that cuts up to ¾ inch or 8 inch with optional tips, welding nozzle, ¼ inch by 20 feet T-grade hose, striker and tip cleaner, soft sided shade 5 goggles.

Delete:

Item 20

MIL256159, Miller® Digital Performance™ Black Welding Helmet or approved equal

4 modes of digital versatility for intense welding and cutting applications:

Modes will include weld mode ranging from 8 - 13, cut mode ranging from 5 - 8, grind mode is 3.5.

Auto-on/off power control triggers lens at the strike of an arc.

Digital controls to adjust mode and settings

Headgear features additional adjustability settings for fit

Lightweight welding helmet with nylon construction with 7.22 sq.in large viewing area

5 A rating, 3 arc sensors, solar assisted lithium batteries, a helmet bag, replacement 5 outside, and 2 inside cover lenses

Unit works with a switching speed of 1/20000.

Welding helmet conforms to ANSI Z87.-2003 standards.

Replace with:

Item 20

Auto darkening welding hood, with digital controls to adjust mode and settings. Variable shade from 5-13 for welding and cutting, and grinding mode applications. Auto-on/off power control triggers lens at the strike of an arc. Headgear features additional adjustability settings for fit. Lightweight welding helmet with nylon construction with at least 7.22 sq.in large viewing area. Have at least 3 arc sensors, solar assisted lithium batteries, a helmet bag, replacement 5

outside, and 2 inside cover lenses Unit works with a switching speed of at least 1/20000. Welding helmet conforms to ANSI Z87.-2003 standards.

Delete:

Item 21

TIL1018L, Tillman™ Large 14" Blue Welder Gloves with reinforced thumb, cowhide shoulder split construction, and are insulated with cotton/foam lined material for extra heat protection or approved equal
Lock stitched with Kevlar® thread, stitching is secured by the welted fingers or approved equal

Replace with:

Item 21

Large 14" Welder Gloves
Reinforced thumb and insulated for extra heat protection.
Made with durable cowhide

Delete:

Item 22

TIL623036-XL, Tillman™ Green X-Large Flame-retardant 9 oz. Cotton Jacket. for protection from abrupt flame exposure, light welding, and sparks or approved equal
36" Jacket made of 100% cotton Whipcord flame-retardant fabric, resistant towards flame for up to 50 home washings at 145 deg. F or 25 commercial washings up to 165 deg. F or approved equal
Jacket will having snap fasteners that offer cool and comfortable usage while structured to self-extinguish when exposed to flame or thermal ignition sources. Jacket will not shrink, melt or drip molten residues.

Replace with:

Item 22

X-Large Flame Retardant Cotton jacket
Made of 100% flame-retardant cotton fabric for protection from abrupt flame exposure, light welding and sparks.
Jacket to have snap fasteners that when exposed to flame or thermal ignition sources will self-extinguish
Jacket will not shrink, melt or drip molten residues.

Manufacturer's cut sheet(s), with specifications of unit being bid, should be included with bid response.

STATE OF ARKANSAS
ADDENDUM

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Delete:

Items 1 through 22 of the **OFFICIAL BID PRICE SHEET**

Replace with:

OFFICIAL BID PRICE SHEET

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
1	9	325 engine drive welder machine, with gasoline engine	\$ _____	\$ _____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
2	4	Electronic fuel injection welder	\$ _____	\$ _____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
3	4	Gasoline Engine Drive Welder	\$ _____	\$ _____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
4	4	TIG Welder Unit	\$ _____	\$ _____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
5	4	Multi-Process Welder Machine Package	\$ _____	\$ _____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
6	4	Welding Helmet	\$ _____	\$ _____

Make & model bid: _____

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ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
7	1	250 Amps Air Cooled Spool Gun	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
8	10	Front Mount Remote Oil Drain and Filter Kit	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
9	10	Portable Enclosed (suitcase) volt sensing wire feeder.	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
10	2	200 Amp air-cooled hand-held TIG torch package	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
11	8	200 Amp air-cooled hand-held TIG torch package	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
12	2	Power Cable Adapter	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
13	8	Gas Power Cable Adapter for Air-Cooled Torch	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
14	1800'	Black 1/0 flexible welding cable	\$_____	\$_____

Make & model bid: _____

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ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
15	10	200 Amp Electrode Holder for 2/0 Cable	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
16	18	225 Amp Power Cable Lug for #1 2/0 welding cable	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
17	8	300 Amp Steel Ground Clamp	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
18	1	Air Plasma Cutter	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
19	2	Heavy Duty Cutting, Heating and Welding outfit	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
20	8	Auto darkening welding hood	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
21	8 pr.	Large 14" Welder Gloves	\$_____	\$_____

Make & model bid: _____

ITEM	QTY	DESCRIPTION	Unit Price	Extended Price
22	8	X-Large Flame Retardant Cotton jacket	\$_____	\$_____

Make & model bid: _____

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The specifications by virtue of this addendum become a permanent addition to the above referenced Invitation for Bid. FAILURE TO RETURN THIS SIGNED ADDENDUM **MAY** RESULT IN REJECTION OF YOUR BID.

BIDS WILL BE ACCEPTED UNTIL THE TIME AND DATE SPECIFIED. THE BID ENVELOPE MUST BE SEALED AND SHOULD BE PROPERLY MARKED WITH THE BID NUMBER, DATE AND HOUR OF BID OPENING AND BIDDER'S RETURN ADDRESS. IT IS NOT NECESSARY TO RETURN "NO BIDS" TO THE OFFICE OF STATE PROCUREMENT.

If you have any questions, please contact John Leverett at john.leverett@dfa.arkansas.gov or 501-683-2222.

Company: _____

Signature: _____ Date: _____